# Programmable Force Test Stand ESM300

32-1074 REV 0 Page 1 of 2

The ESM300 is a highly configurable motorized test stand for tension and compression applications up to 300 lbF (1.5 kN). This tester introduces a unique concept in force testing: all major controller software features are optional and may be purchased at time of order or added by the user in the field at a later date. Such flexibility makes the ESM300 a highly versatile tester that can be as basic or advanced as required, from basic push/pull requirements to advanced sequences for demanding test procedures. When fully equipped, the stand has a class-leading speed range, programmable cycling sequences with dwell time at limits, auto-return, button control options, password protection, and more. An LCD with intuitive menu navigation and modular mechanical design round out the exciting features of this motorized test stand.

# Standard Features

#### **Controller Features**

- LCD display with UP, DOWN, STOP, and emergency stop buttons and soft keys
- Selectable speed units of measurement (in/min & mm/min)
- Configurable password prevents unwanted changes to test parameters

#### **Test Frame Features**

- Integrated travel limit switches
- Removable fixture mounting plate with matrix of threaded holes
- Stepper motor-driven, produces 0% speed variation with increasing load
- Mounting holes for bench mounting
- Unique mechanical design significantly reduces column bending

# Optional Hardware Features

#### ► Digital travel display

6" [150 mm] travel, 0.0005" [0.01 mm] resolution, SPC output for data collection.

#### Set point cable

Stops test stand travel or cycles between programmable high and low force set points. Compatible with Mark-10 force gauges with set point outputs only.

#### Overload protection module

Protects the force gauge against overloads, adjustable from 20 - 110% of gauge's full capacity. Compatible with Mark-10 force gauges equipped with analog output.

#### Column extensions

Available in 6" (150 mm), 12" (300 mm), 24" (600 mm), and custom lengths

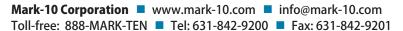


The ESM300 is shown in a typical tensile testing application, with Series BG digital force gauge, digital travel display, and parallel jaw grips



Optional digital travel display







# Programmable Force Test Stand **ESM300**

32-1074 REV 0 Page 2 of 2

# **Optional Controller Features**

Any of the below option packages may be purchased at time of order or may be added in the field at a later date by entering an activation code.

#### Auto-return

The crosshead moves to a limit switch or force set point (requires a force gauge with set point outputs), stops, and reverses direction at full speed to the other limit switch or set point.

## Cycling / Dwell Time

The crosshead to move up and down between limit switches or force set points (requires a force gauge with set point outputs). Configurable up to 99,999 cycles. Dwell time allows the operator to program the length of time, up to 9,999.9 seconds, in 0.1 second intervals, for which the crosshead pauses at limits.

## Programmable Button Functions

Expands UP and DOWN button operation to three user-configurable modes:

- 1. Maintained (standard): a short push produces continuous motion until STOP is pressed
- 2. Momentary: crosshead moves only while the button is pressed
- 3. Auto: short push produces maintained motion, while holding the button down will produce momentary motion

## Independent Up and Down Speeds

Configurable speeds for up and down directions

## Low Speed Extended Range

Extends the speed range to 0.02 - 13 in/min (0.5 - 330 mm/min)

#### High Speed Extended Range

Extends the speed range to 0.5 - 45 in/min (13 - 1100 mm/min)

#### Complete Speed Range

Extends the speed range to 0.02 - 45 in/min (0.5 - 1100 mm/min)

## Complete Options Package

Includes all the above options



Digital controller contains a backlit LCD screen with menu choices for ease of setup and operation

# Specifications

Load capacity Up to 24 in/min (610 mm/min) > 24 in/min (> 610 mm/min)	300 lbF [1.5 kN] 200 lbF [1 kN]
Standard speed range	0.5-13 in/min [13-330 mm/min]
Maximum travel	12.5 [317 mm]
Speed setting accuracy	±0.2%
Speed variation with load	$\pm 0\%$ [Stepper motor driven]
Limit switch repeatability	0.001 in [0.03 mm]
Power	Universal input 80-240 VAC, 50/60 Hz
Weight (without options)	32 lbs [14.5 kg]
Included accessories:	Extension rod, small hook, medium hook, #10-32 coupler, compression plate, force gauge mounting hardware, tool kit

# **Ordering Information**

Model No.	Description	
Hardware		
ESM300	Motorized test stand, 110 V	
ESM300E	Motorized test stand, 220 V	
ESM300-001	Digital travel display, 6" x 0.0005 (150 mm x 0.01)	
ESM300-002-1	Column extension, 6"	
ESM300-002-2	Column extension, 12"	
ESM300-002-3	Column extension, 24"	
09-1090	Set point cable	
11-1042	Overload protection module	
Controller Options		
CF001	Auto return	
CF002	Cycling / dwell time	
CF003	Programmable button functions	
CF004	Independent up and down speeds	
CF005-1	Low speed range extension	
CF005-2	High speed range extension	
CF005-3	Complete speed range	
CF006	Complete options package (includes all above items)	



